

INDUSTRIAL COATING / PROJECT SELECTION SHEET

ZINTEX EPOCOMBI 230 ST

two-component epoxy direct-to-metal coating developed for carbon steel in maintenance and field repair.

Product family	Direct-to-metal coatings
Material type	Epoxy direct-to-metal coating
Binder family	Epoxy
Components	Two-component
Suitable substrates	carbon steel, compatible existing coatings
Typical project contexts	maintenance and field repair, industrial fabrication and equipment
Supply format	Coordinated kit

Selection and specification

Specify the exposure, surface-preparation standard, target coating system, colour, application method and destination. ZINTEX will confirm whether EPOCOMBI 230 ST fits the project or propose a made-to-order alternative.

- | State the service environment, exposure type and expected maintenance interval.
- | Provide substrate condition and the required surface-preparation standard.
- | Specify application equipment, site conditions, colour and finish requirements.
- | Confirm destination, order volume, packaging, labelling and documentation needs.

Application parameters

Surface preparation, mixing ratio, induction time, application viscosity, nozzle selection, dry-film thickness, theoretical spreading rate, drying time, overcoating interval and temperature window are confirmed in the approved project specification and batch documentation. Do not select these values by analogy with another product.

System compatibility

Use ZINTEX EPOCOMBI 230 ST only within a technically reviewed coating system. Compatibility with primers, intermediate coats, topcoats, thinners and previously applied materials must be confirmed before work begins.

Safety, storage and transport

Professional industrial use only. Obtain the current Safety Data Sheet before handling. Follow local occupational, fire, environmental, packaging and transport requirements. Keep containers closed and store them under the conditions stated in the batch documents. Shelf life is confirmed for the supplied batch.

Manufacturer and export enquiries

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